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Near ultraviolet photodetector fabricated from polyvinyl-alcohol coated In₂O₃ nanoparticles

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1. Introduction

In wide band-gap semiconductor materials, In₂O₃ has been investigated extensively for its promising applications including: field effect transistors (FET) [1-5], gas sensing [6-9] and optoelectronic devices [10-12]. UV photodetectors based on wide band gap semiconductors such as GaN, ZnO, TiO₂ and diamond [13-19] have been widely reported, only a few were created with In₂O₃ nanoparticles [23]. Here, we report the fabrication of metal-semiconductor-metal (MSM) near-UV photodetector by spin-coating polyvinyl-alcohol (PVA) coated In₂O₃ nanoparticles onto quartz substrates. To our knowledge, this is the first demonstration of a near-UV photodetector fabricated from solution processed In₂O₃ colloidal nanoparticles on quartz substrates.

2. Experimental details

The photodetectors were fabricated from commercial In₂O₃ nanoparticles (US Research Nanomaterials Inc.) with a purity of 99.995% and sizes ranging from 20 to 70 nm. Two batches of In₂O₃ nanoparticles were prepared. The first batch was dispersed in ethanol to form 40 mg/ml suspension. For the second batch, the In₂O₃ nanoparticles were surface treated with PVA solutions (1% in weight in water), which provide surface passivation. Then they were centrifuged and dispersed in ethanol. The

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ABSTRACT

A near ultraviolet (UV) photodetector is fabricated from colloidal In₂O₃ nanoparticles coated with polyvinyl-alcohol (PVA). The device exhibits lower dark current and higher responsivity compared with a photodetector fabricated from uncoated In₂O₃ nanoparticles. The rise and fall time of the PVA coated photodetector is about 500 s and 1600 s, respectively, one half of the uncoated device. The faster response time of the PVA enhanced photodetector is due to surface passivation which reduces the surface defects while enhancing desorption of oxygen from the nanoparticle surface, thus increasing free carrier concentration.

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concentration of the suspension was also 40 mg/ml. These solutions were then spin-coated onto guartz substrate and annealed in air at 120°C for 5 min, respectively. High resolution scanning electron microscope (SEM) image was taken by a Carl Zeiss Ultra 1540 dual beam SEM, as shown in Fig. 1(a). The photodetectors were fabricated by thermally depositing 250 nm interdigitated aluminum (Al) contacts on top of the In₂O₃ nanoparticles. The deposition of Al was done using E-beam evaporation through a shadow mask. Finally, the photodetectors were packaged and wire bonded utilizing Epo-Tek H20E conductive epoxy. The 3D view of the fabricated photodetector is shown in Fig. 1(b).

3. Results and discussion

The dark current and photocurrent of the photodetectors fabricated from PVA coated and uncoated In₂O₃ nanoparticles are shown in Fig. 2(a) and (b), which were measured using a HP4155B semiconductor parameter analyzer under darkness and under illumination by a 335 nm UV LED with intensity of 31.65 mW/cm². The nonlinear IV curves suggest Schottky contacts are formed between Al and PVA coated In₂O₃. Since the electron affinity of In₂O₃ is 3.7 eV, which is lower than the work function of Al (4.08 eV), the formation Schottky contacts is possible. When biased at 20 V, the dark current of the PVA coated photodetector is about one fifth of the uncoated photodetector, while the photocurrent is about 2.5 times of the uncoated sample, thus leading to a higher photocurrent to dark current ratio (shown in Fig. 2(c)). The lower dark current of the PVA coated photodetector is likely attributed to the change of the Schottky barrier height between the interface of Al and In₂O₃

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Fig. 1. (a) High resolution SEM image of PVA coated In₂O₃ nanoparticles. (b) 3D view of the photodetector fabricated from PVA coated In₂O₃ nanoparticles (not to scale). The Al contacts on the top are interdigitated finger pattern.



Fig. 2. (a) Dark current, (b) photocurrent and inset: ratio of UV generated current to dark current of photodetectors based on PVA coated and uncoated In₂O₃ nanoparticles, respectively.

nanoparticles, as shown in Fig. 3(a). According to the conventional description of the Schottky UV detector, dark *I–V* characteristics in the thermionic-field emission regime follow the known relation [20,21]:

$$I_{\text{dark}} = I_0 \exp\left(-\frac{q\phi_b}{kT}\right) \exp\left(\frac{qV}{kT} - 1\right)$$

where I_0 is a constant, q is the electron charge, kT is the thermal energy, and ϕ_b is the Schottky barrier height. So it is possible that PVA modified the density of defect states on the surface of the In₂O₃ nanoparticles and hence increased the barrier height. Taking the image force into consideration, the real barrier will be lowered by $\Delta\phi$, which is defined as:

$$\Delta\phi = \left[\frac{q^3 N |\Psi_s|}{8\pi^2 \varepsilon_s^3}\right]^{1/4}$$

where *N* is the dopant concentration, Ψ_s is the surface potential, and ε_s is the permittivity of the semiconductor. Thus, the lower dark current can also be explained as the reduction of surface potential due to PVA, which in turn leads to lower $\Delta \phi$ and therefore higher real barrier height.

To study the photogenerated current of In_2O_3 film, it is important to know the two major mechanisms that are active in the In_2O_3 film (shown in Fig. 3(b)). There are four primary steps to describe the current contributions. First, because of the affinity between the oxygen molecules and electrons, oxygen molecules adsorb onto In₂O₃ surface and capture nearby electrons to form an O_2^- layer $[O_2(g) + e^- \rightarrow O_2^-(ad)]$, which leads to a formation of depletion region near the surface and a decrease of free carrier concentration. This oxygen adsorption usually happens on the surface oxygen vacancy sites, common to In₂O₃ nanoparticles because of incomplete oxidation and imperfect crystallization. Several theoretical predictions indicate that surface defects such as oxygen vacancies often dominate the electronic/chemical properties and adsorption behaviors of metal oxide surfaces [33,34]. Thus, for thin films fabricated from nanoparticles, oxygen adsorption processes dominate and the depletion region can extend throughout the entire film due to the high surface to volume ratio.

Second, upon exposure to UV light, the oxygen ions will recombine with the photogenerated holes and therefore desorb oxygen from the surface of In_2O_3 nanoparticles $[h^+ + O_2^-(ad) \rightarrow O_2(g)]$, resulting in a decrease in the width of the depletion region and increase in the free carrier concentration [22,23]. PVA acts as a surface passivation layer by covering some of the surface oxygen vacancy sites, which lead to a decrease in the density of surface oxygen vacancy sites. Therefore the surface



Fig. 3. (a) Schottky barriers formed at the Al/ln_2O_3 and $Al/PVA-ln_2O_3$ interfaces. (b) Carrier trapping and transport inside the ln_2O_3 nanoparticle film in the dark and under the UV illumination, respectively. (c) Schematic diagram of possible electron transitions under illumination by photons with energy below the fundamental absorption edge with the participation of adsorbed oxygen: (1) tunneling transition from oxygen states to the conduction band; (2) thermally activated transition over the potential barrier (green dots: electrons and purple dots: holes). (For interpretation of the references to color in this figure legend, the reader is referred to the web version of the article.)

oxygen adsorption processes are suppressed, which leads to an increase in the free carrier concentration and enhanced photocurrent in the In_2O_3 film. Moreover, the transport of these free carriers has been modeled as a disordered hopping system. The model explains photocurrent enhancement due to the strong dependence of carrier mobility on free carrier density [29,30].

Third, oxygen vacancy defects usually act as deep defect donors, which lead to parasitic green emissions and can easily trap the photogenerated carriers during their transportation to the contacts [24–28]. Thus, the reduction in the density of surface oxygen vacancy defects means a decrease in the number of carrier trapping centers inside the In_2O_3 film, which also enhance the photocurrent. The decrease in the density of surface oxygen defects for PVA coated In_2O_3 nanoparticles has been confirmed by photoluminescence (PL) measurements on the thin films fabricated from PVA coated and uncoated In_2O_3 nanoparticles. PVA effectively suppresses the parasitic green emission by reducing the surface oxygen vacancy defects. The detailed study of the suppression of green emission for PVA coated In_2O_3 nanoparticles will be presented in another work.

Finally, it is worthy to mention that although the adsorbed oxygen on the nanoparticles surface captures electrons from In_2O_3 films and therefore reduces the free carrier concentration; the adsorbed oxygen indeed can provide some positive effect on photocurrent in another way. As shown in Fig. 3(c), the adsorbed oxygen creates some additional energy states near the conduction band, from which electrons generated by photons with energy below the fundamental states contributing to expanding the absorption edge. Carriers can be collected by either tunneling from oxygen states to the conduction band or by surmounting the potential barrier through thermal activation. However, the carriers generated by surface oxygen assisted transitions are much less than the number of carriers taken away by the surface adsorbed oxygen.

Time resolved photocurrent for PVA coated and uncoated photodetectors are presented in Fig. 4(a) and (b), respectively. The rise time (measured from 10% to 90%) and fall time (from 90% to 10%) for the PVA coated In_2O_3 nanoparticle photodetector are 500 s and 1600 s, respectively. While, for uncoated In_2O_3 nanoparticle photodetector, the rise time is 1100 s and fall time is 3200 s. Since the PVA coated photodetector has a lower density of surface defect states, higher free carrier concentration and higher carrier mobility, a faster time response for rise time is expected. Yet, for fall time, the underlying issue is different. For uncoated devices, after turning off the UV LED, the oxygen will reabsorb to the surface and capture the electrons from the nanoparticle surfaces, which lead to the reduction of current inside the film. Thus we conclude that the faster fall time for PVA coated photodetector is mainly due to the reduction of the surface defects, which outweigh the effect of oxygen reabsorption. In support of



Fig. 4. Time response for photodetector fabricated from (a) PVA coated and (b) uncoated In_2O_3 nanoparticles.



Fig. 5. Photoresponsivity spectra of photodetectors fabricated from PVA coated and uncoated In_2O_3 nanoparticles. The inset is normalized photoresponse spectra.

this conclusion, studies by Zhang et al. [23] proved that NO_2 can significantly reduce the falling time of In_2O_3 nanoparticles, which have a similar but stronger electron capturing effect compared to oxygen.

The responsivity of the devices (shown in Fig. 5), defined as photocurrent per unit of incident optical power, was measured by Shimadzu UV–vis 2550 spectrophotometer with a deuterium lamp (190–390 nm) and a halogen lamp (280–1100 nm). The enhanced responsivity of PVA coated photodetector is attributed to reduced density of surface defects, which have been discussed in previous text. The inset of Fig. 5 is the normalized responsivity spectra red shifted slightly and a new peak at 400 nm appeared. This may be explained by modified surface defect energy levels from PVA, which created new carrier transition paths [31,32].

4. Conclusion

In conclusion, near-UV photodetector fabricated from PVA coated In_2O_3 nanoparticles shows increased photocurrent, suppressed dark current, reduced response time, and altered photoresponse spectra. The mechanisms that contribute to these improvements include: 1. A reduction of the surface oxygen vacancy defects, leading to suppressed surface oxygen adsorption and reduced density of carrier trapping centers. 2. An altered Schottky barrier height. 3. New carrier transition paths created from modifying surface defect energy levels. Future work will focus on additional methods to reduce response time and improve photocurrent to dark current ratio.

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